

# Mobil Vacuoline 546 delivered nearly 900,000 EUR savings for a tire manufacturer over seven-year period\*

Rubber mixer | Tire manufacturer | Serbia

### **Situation**

A large tire manufacturer in Serbia was looking for a solution to improve productivity and efficiency of their operation. They particularly wanted to address issues with their HF 550 rubber mixer that needs to be operated almost 24/7 as a vital part of their production line.

Due to a suboptimal lubrication solution in the rubber mixer, its dust ring seal had to be changed every 8 months, driving up the maintenance costs and hindering production capability.

### Recommendation

Mobil and its authorized distributor Plattner Serbia recommended switching the sealing ring oil in the HF 550 rubber mixer from competitor process oil to **Mobil Vacuoline 546**.

Mobil Vacuoline 546 provides excellent resistance to oxidation and thermal degradation, and a high level of protection against wear.

# **Impact**

Mobil Vacuoline 546 delivered impressive results increasing the seal change interval from 8 months to 7 years, that is a **10 x increase in the component life!** 

Thanks to the excellent lubrication properties of Mobil Vacuoline 546, the reduced oil flow rate also provided nearly **50% reduction in oil consumption**.

Overall the switch to Mobil Vacuoline 546 resulted in a major productivity enhancement, a significant maintenance cost reduction and safety and environmental improvements.



## 7-year savings



€ 887,000 EUR Revenue Improvement



**763 Hours**Exposure Reduction



252,000 Liter
Less waste oil

## **Advancing Productivity**

Helping you reach your Safety, Environmental Care\*\* and Productivity goals through our innovative lubricants and services is our highest priority. That's Advancing Productivity. And that's how we help you achieve your broader vision of success.

<sup>\*</sup>This Proof of Performance is based on the experience of a single customer. Actual results can vary depending upon the type of equipment used and its maintenance, operating conditions and environment, and any prior lubricant used

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